

# RAEN

*Research in Agriculture and Enology Naturally*



## THE 2018 VINTAGE

2018 in its entirety gave way to one of the Sonoma Coast's most elegant growing seasons in recent memory. A near-perfect vintage started with above-average rains for the second year in a row. These rains continued to breathe life into the soils, streams, rivers, and lakes of California. In the spring, flowering occurred under warmer and more forgiving times, allowing for full and healthy clusters across all of our vineyards.

As the season progressed, temperatures stayed cool and continued to be cool up until harvest. This long, cool ripening period led to incredible phenological and flavor development, all while retaining the acidity and holding back the sugar development. Yields for RAEN were on the modest side, producing wines of depth, elegance, and vibrancy. All in all, 2018 marks a truly classic, elegant, and near-perfect vintage for RAEN.

## FORT ROSS-SEA VIEW

Varietal	PINOT NOIR
Vineyard	4.8 ACRES
Farming	ORGANIC, REGENERATIVE, & BIODYNAMIC PRACTICES
Soils	FRANCISCAN COMPLEX
Clones	777
Fermentation	100% WHOLE CLUSTER & NATIVE
Annual Production	800 9L CASES
Associate Winegrower Proprietors / Winegrowers	MELANIE MCINTYRE CARLO & DANTE MONDAVI

Going forward, our 4.8 acre Home Field bottling will be known as Sea Field. A more fitting name as this beautiful site is in fact an ancient sea field of diverse marine soils broken down from bedrock dating back between 66 and 200 million years. Situated less than 2 miles from the Pacific Ocean with an elevation of 1500 feet, Sea Field Vineyard produces our most elegant wines year in and year out. Rose petals, blood orange pith, crushed raspberry, wild strawberry, and wet rock bordering the forest fill the bowl. White tea, sea moss, rhubarb, savory herbs, forest berries, and floral tones linger on your palate..

